

5/35

DART AEROSPACE LTD	Work Order:	23982
Description: Cover Assembly 05.08.08 P/J 05.08.08 CP	Part Number:	D3306-041
Dwg: D3306 Rev. A1	Qty:	10
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	P/J	05.08.08	10
2	PG	Issue P/O: <u>2008448</u> Manufacture as per Dwg D3306 Possible Supplier: Aerotex Interiors Material release note is required	A/J	05/08/09	10
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	C/L	05/09/09	10
4	QC6	Inspect dimensions as per Dwg D3306	2	05.12.13	10
5	QC5	Inspect work to Step 4	N/A		
6	ST	Identify and Stock	438	C/L 05/12/13	10
7	AC	Cost / part _____	SAC	05.12.13	10
8	DC	Close W/O Inspect Level 21	(1)	05/12/14	10

Rev	Date	Change	Revised By	Approved
A	04.09.07	New issue	KJ/JLM	<u>JL</u>

RELEASED
10/04/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 05/10/14

NOTE: Date & initial all entries

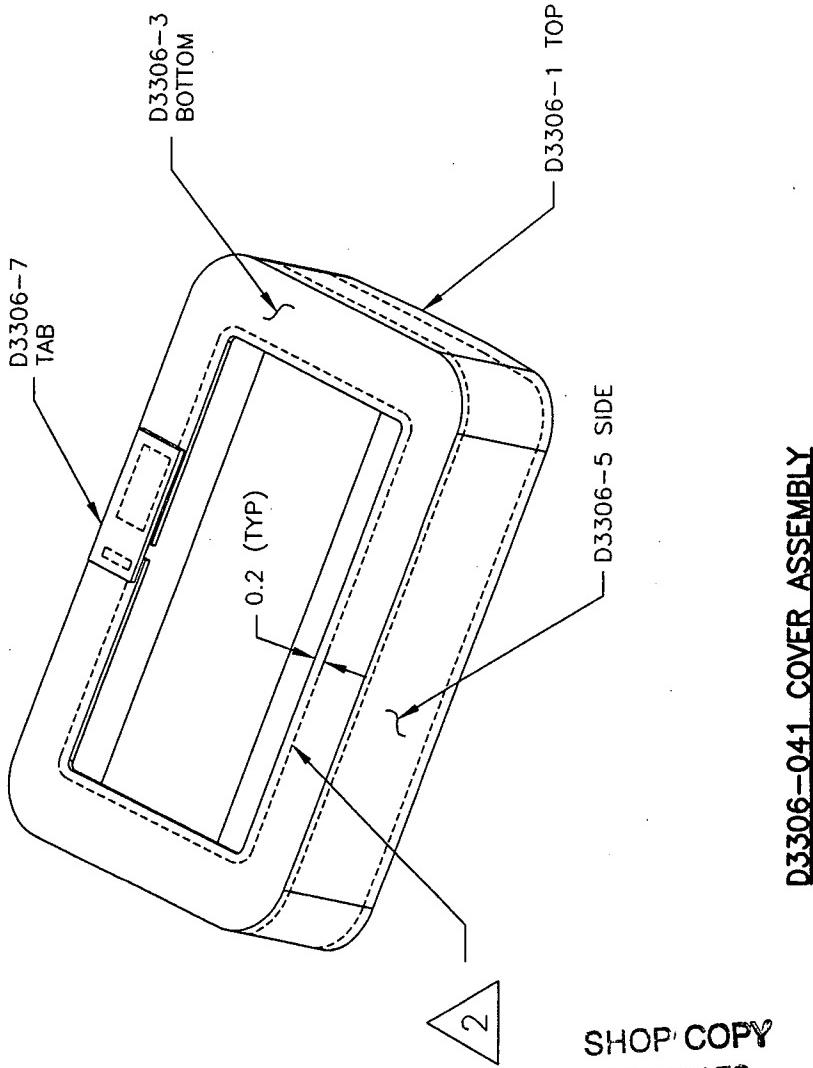
QA: N/C Closed: _____ Date: _____

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3306	REV. A SHEET 1 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE NTS
A	04.08.18	NEW ISSUE	
A1	04.10.01	CORRECT MATERIAL NOTE	

RELEASED

04.09.29 CP



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AMENDMENT
NOTICEORDER
23982

NOTES:
 1) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
 2) MATERIAL: CORDURA 1000 DENIER NYLON (COLOUR 699-SMOKE)
 3) THREAD = MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH
 USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS

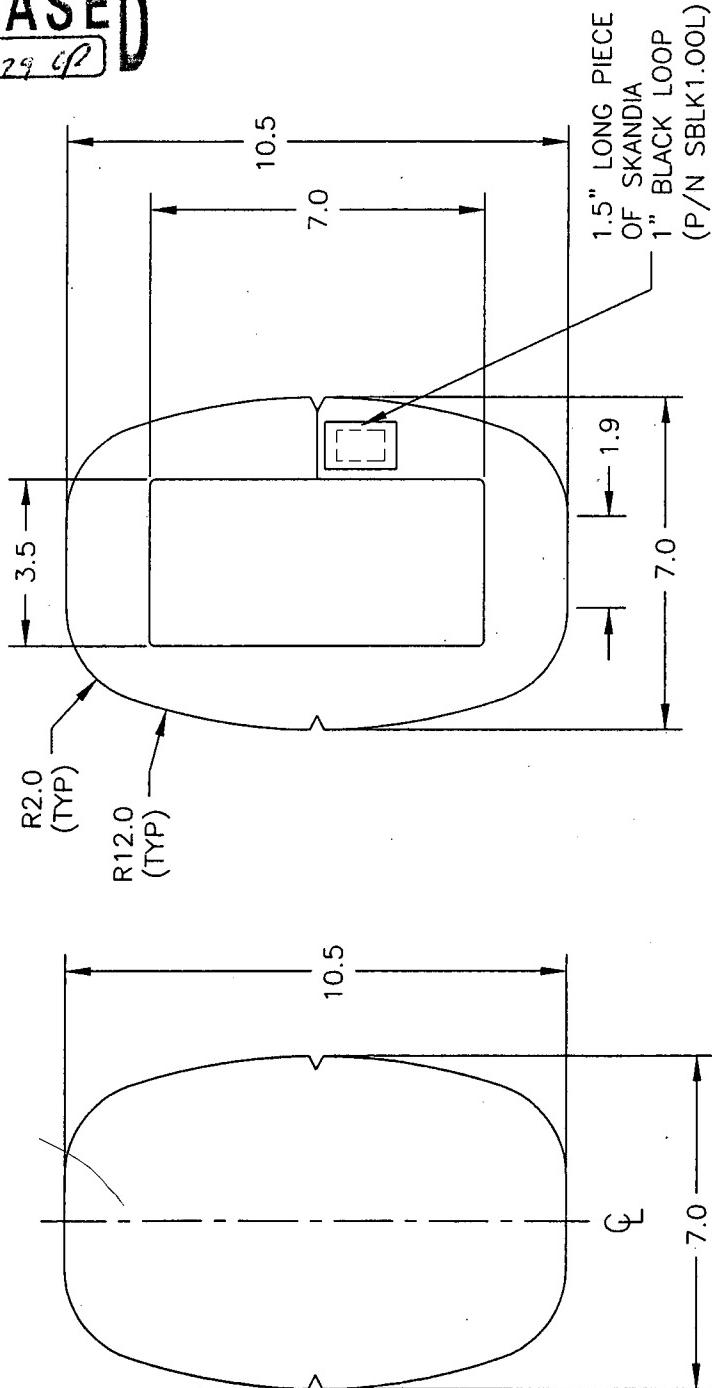
4) ALL DIMENSIONS ARE IN INCHES
 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 2) MATERIAL: AMERIBELLE 420/420 56/44 NYLON PACKCLOTH IN DARK DULL GREY
 (MUST MEET THE BURN TEST REQUIREMENTS OF FAR 29.853(a), A1

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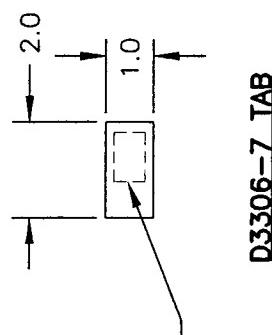
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3306	REV. A SHEET 2 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE 1:4

RELEASED
04.09.79 GP

D3306-3 BOTTOM



D3306-7 TAB

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W.C. UNDER

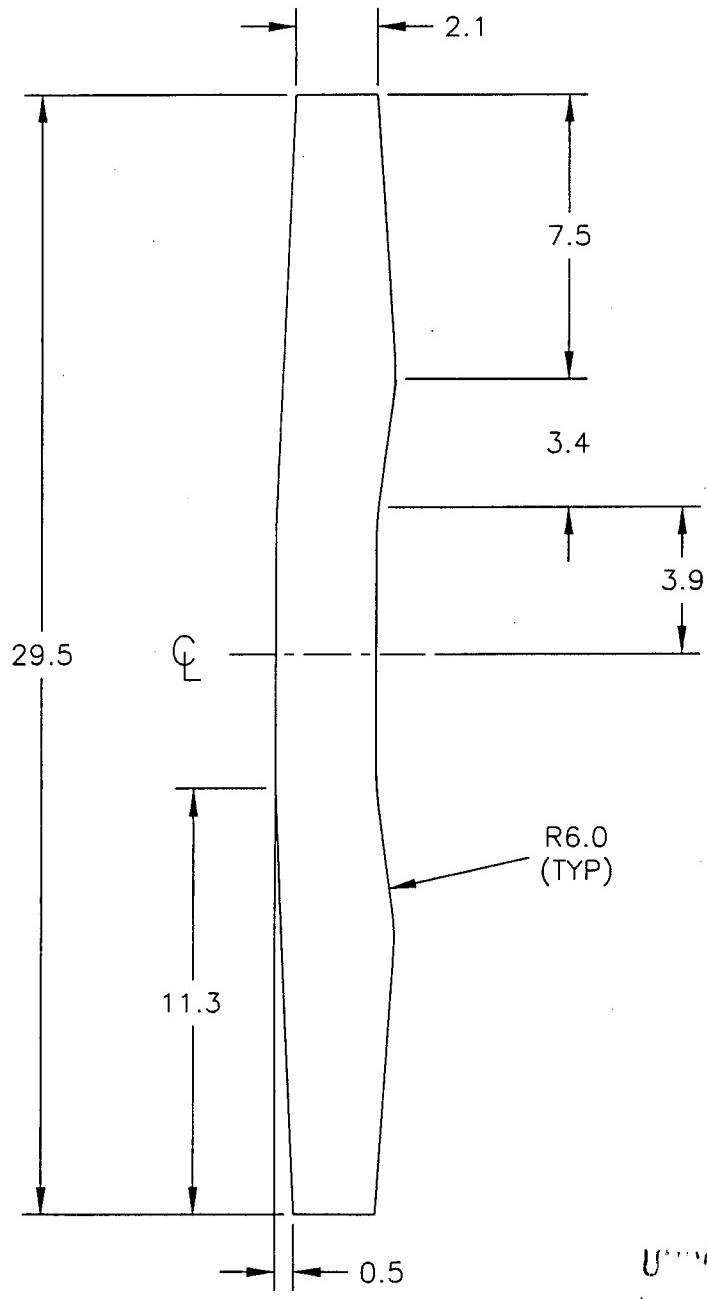
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DESIGN <i>KF</i>	DRAWN BY <i>KF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>AK</i>	APPROVED <i>AK</i>	DRAWING NO. D3306	REV. A	SHEET 3 OF 3
DATE 04.08.18	TITLE COVER ASSEMBLY		SCALE 1:5	

RELEASED
04.09.29 (P)D3306-5 SIDE

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WORK ORDER

NU. 23982

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 08, 2005
10:50 am

Work Order No	:	0023982	Department Code:
Project Name	:	D3306-041	Burden Flags : NNNNNNN
Project For	:	WK535	WO Status : Open
Work Order Type	:	Main	Invoice State : Not Invoiced
Main WO Number	:		Invoice Date :
House Part Number	:	D3306-041	Invoice Number :
Description	:	Cover Assembly	Invoice Amount : 0.00
Manufactured	:	Yes	
Amount Req'd	:	10	
Amount Done	:	0	Order Entry No :
Start Date	:	08-08-05	OE Value : 0.00
Est Finish Date	:	08-31-05	
Act Finish Date	:		Est Mark Up : 0.000%
Drawings Reqd	:	No	Actual Mark Up : 0.000%
Ok for Approval	:		
Approval Rec'd	:		\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00

AEROTEX INTERIORS INC.

#5, 2280 – 39 Ave NE
Calgary, AB Canada T2E 6P7
Phone: (403) 295-8770 Fax: (403) 313-0793
www.aerotexinteriors.com

Certification of Conformance

Regarding Purchase Order:	2008440	Dated:	08/09/2005
Our Work Order:	4155	Dated:	09/22/2005

THIS IS TO CERTIFY:

THAT THE FOLLOWING MATERIAL HAS BEEN USED IN THE INVOICE STATED ABOVE:

- RICE, THREAD NYLON, MIL-VT-295, TYPE II CLASS A
- THE AMBER CORPORATION, MATERIAL, MIL-C-7219 TYPE 3, CLASS 1
- SKANDIA, 1" LOOP FASTENER
- SKANDIA, 1" HOOK FASTENER
- SKANDIA, FOAM, HR POLYURETHAN FOAM 150

HAS BEEN FABRICATED TO ESTABLISHED
SPECIFICATION TO CONFIRM WITH:

- F.A.R. 25.853
- X F.A.R. 25.853 (A)
- F.A.R. 25.853 (B)
- F.A.R. 25.853 (C)

SOLD TO:

DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKEBURY, ON K6A 1K7

CANADA

AUTHORIZED REPRESENTATIVE

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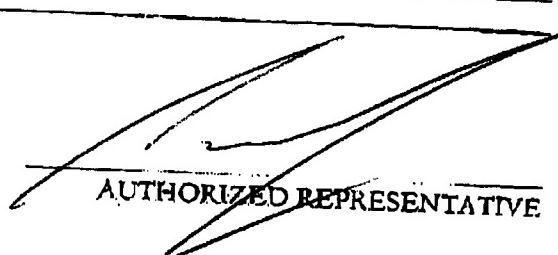
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 SPECIFICATION TO CONFIRM WITH:

- F.A.R. 25.853
- F.A.R. 25.853 (A)
- F.A.R. 25.853 (B)
- F.A.R. 25.853 (C)

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